

ELEVATE

Volvo S40 Aerodynamic Kit Installation

Thank you for your purchase of an ELEVATE Aerodynamic Component.

Below are a few guidelines to follow in maximizing the appearance and performance of your ELEVATE product in addition to images communicating the method of attachment for the parts. Please be sure to share these guidelines with your fitment/paint shop before they start the project.

1. **Always fit all parts to the vehicle before painting.** This will ensure a much better end result. Although the pieces are designed such that fitment is straightforward and often uses factory methods of attachment, some trimming or other slight modifications may be necessary for a perfect fit on your vehicle. There are slight variances from vehicle to vehicle which our components cannot accommodate for. **A perfect fit is possible—take the time to make it right BEFORE PAINTING.**

2. Be sure to properly prepare any surfaces to be painted. Use an appropriate wax/grease remover or other product to ensure that there are no oils, greases, or silicones remaining on the surface. Scuff all surfaces to achieve an even, dull finish with no shiny areas. This will give the primer and paint a good surface to bond to.

3. Do not paint any areas where double sided tape is or will be applied. Mask these areas off as the tape will not adhere as well to a painted surface.

4. It is best to allow parts to air dry rather than force baking them in an oven or other heating device as this could affect the urethane material.

5. Depending on your vehicle and your parts, you may use two layers of mounting tape for best adhesion.

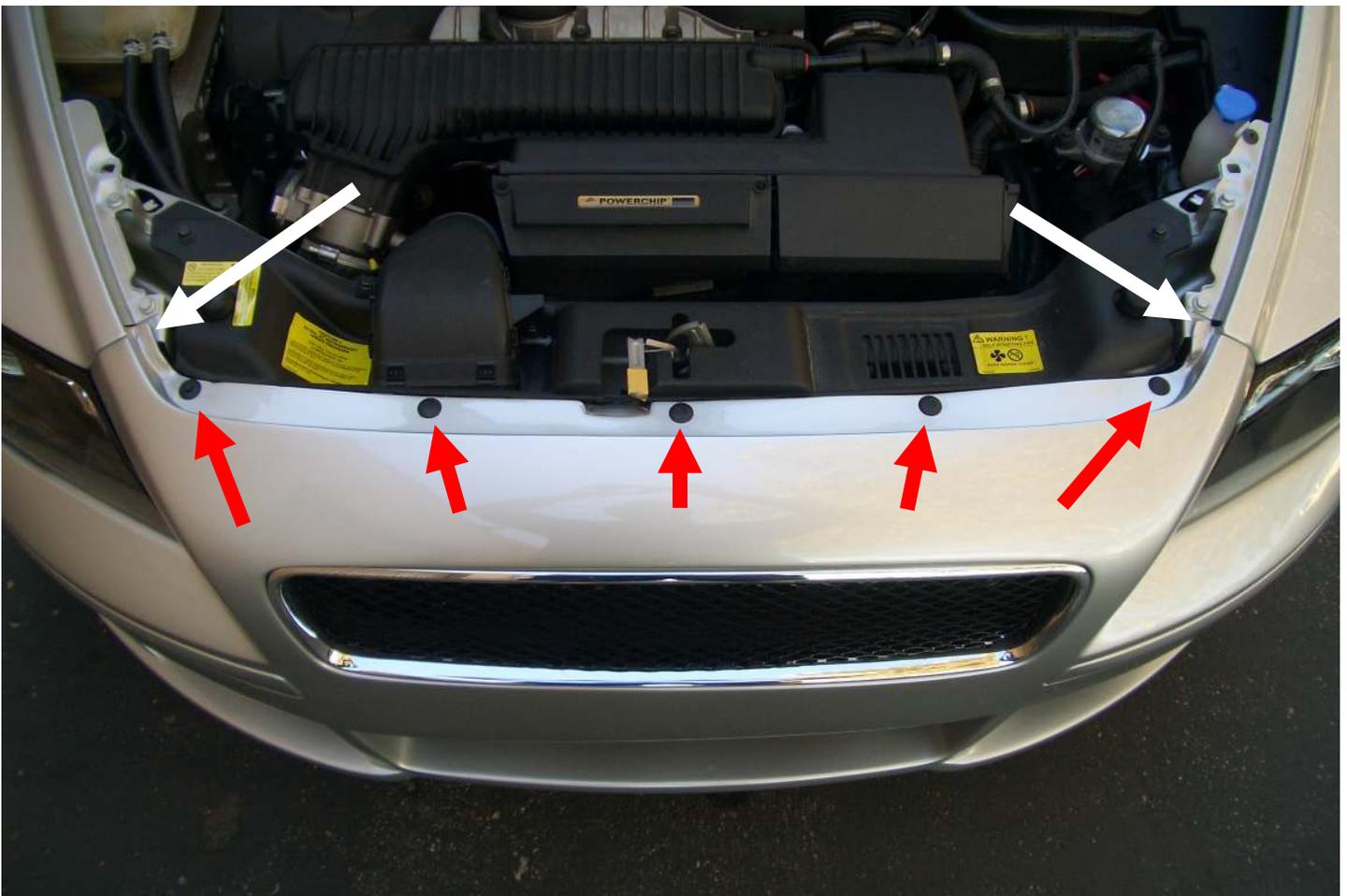
ELEVATE S40/V50 Aerodynamic Front Bumper

The Front Bumper is attached at three main points:

1. Top of the bumper at the radiator core support.
2. Tabs into slots below the headlamp and bottom edge of front fender.
3. Screws in the inner fender well.

Fit the ELEVATE part to the vehicle before painting. If vehicle is equipped with headlamp washer system, you will need to cut holes in the ELEVATE bumper to accommodate. Retain the painted factory washer assembly caps. Some vehicles may have additional screw or button fastener affixing a plastic splash pan to the front bumper. The factory grille will snap into place on the ELEVATE bumper. ELEVATE Lower Grilles are screwed into place from the back using self tapping screws into raised bosses around perimeter of grille opening. All factory hardware and screws are utilized when installing the ELEVATE Front Bumper.

Area of attachment #1: Radiator Core Support



Utilizes five button fasteners across top of Bumper into radiator core support and two T25 Torx screws at each end to secure top edge of bumper.

ELEVATE S40/V50 Aerodynamic Front Bumper

***Area of attachment #2:
Under Headlamps / Bottom Edge of Fender***



Tabs on top of bumper snap into slot below headlight. Molded section on outer edges of bumper snap into guides that the bottom edge of the front fender.

ELEVATE S40/V50 Aerodynamic Front Bumper

Area of attachment #3: Inside Front Fender Wells

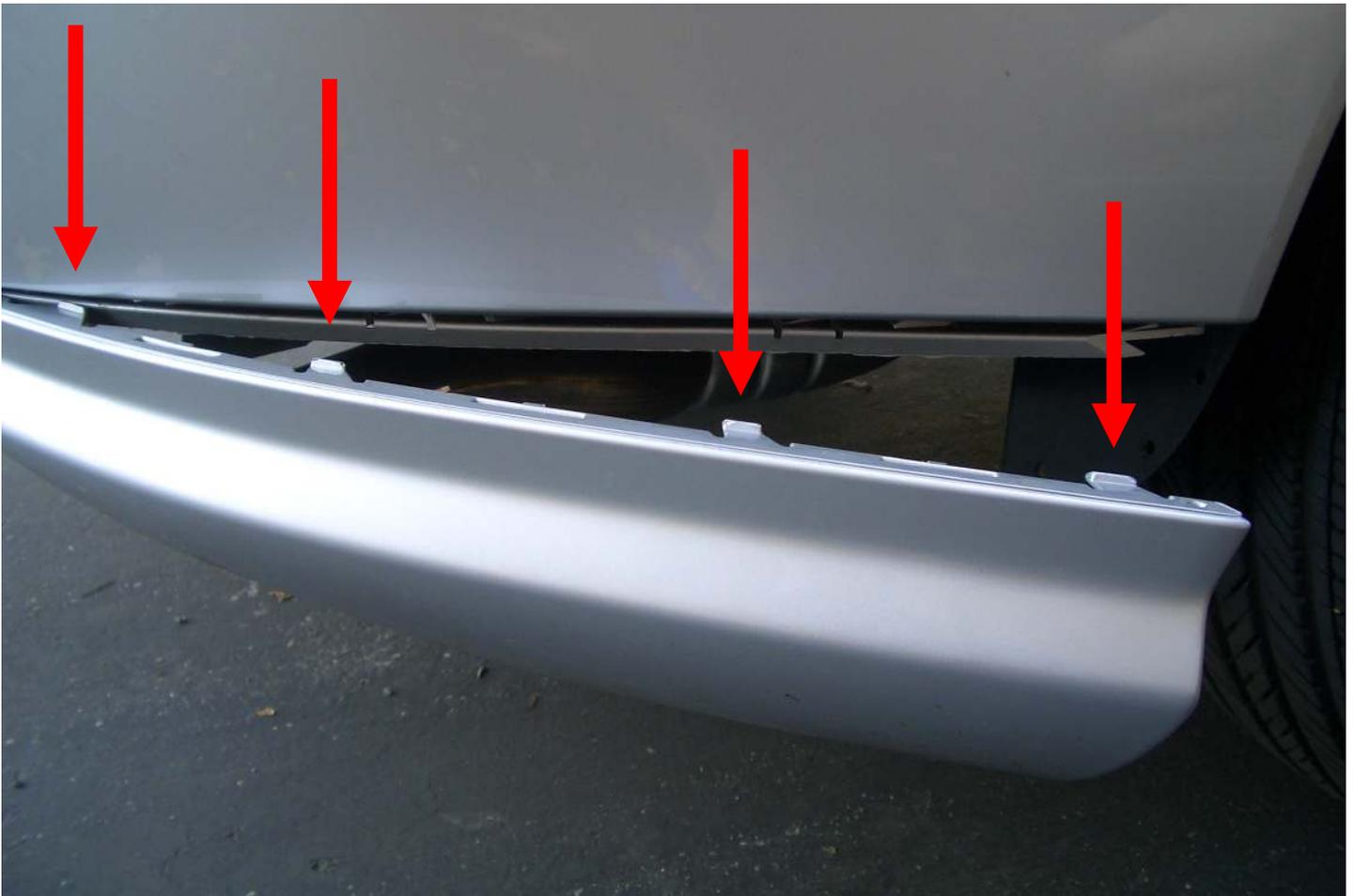


Five T25 Torx screws attach bumper to plastic inner fender.

ELEVATE S40/V50 Aerodynamic Rear Diffuser

Fit the ELEVATE part to the vehicle before painting. The ELEVATE Rear Diffuser replaces the bottom edge of the factory rear bumper. The new unit is attached using the same tabs as the factory unit in addition to T25 torx screws at the ends. On some installations, it may be necessary to use screws to secure tabs from the underside of the car.

Area of attachment #1: Tabs Around Perimeter of Diffuser



Tabs snap into factory bumper slots.

ELEVATE S40/V50 Aerodynamic Rear Diffuser

*Area of attachment #2:
Screws into end of Diffuser*

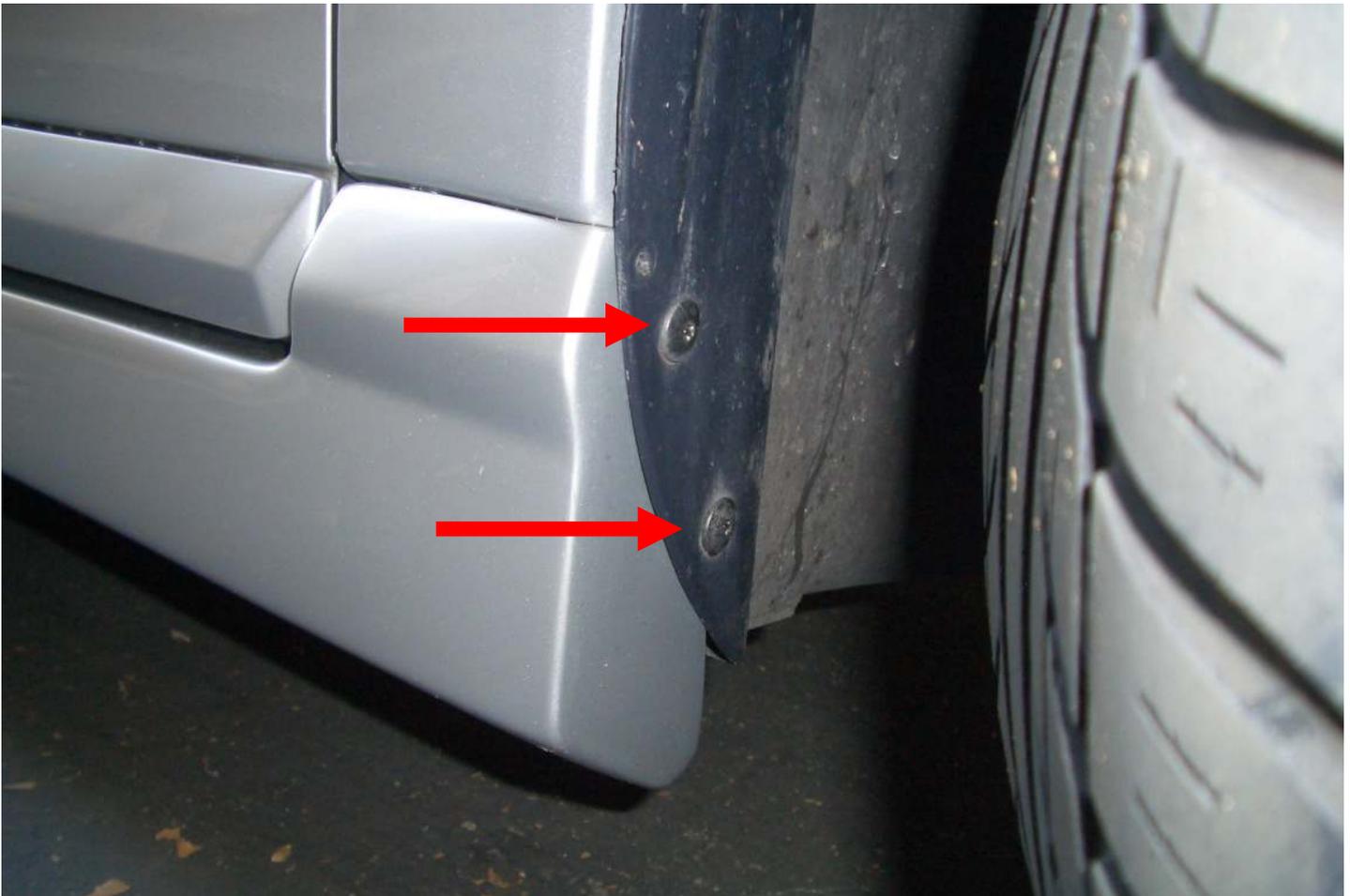


Factory screws secure plastic inner fender to ELEVATE Diffuser

ELEVATE S40 Aerodynamic Side Sills

Fit the ELEVATE part to the vehicle before painting. The ELEVATE Side Sills replace the factory side sills. ELEVATE Side Sills are attached using factory T25 Torx screws into the end plates, screws or rivets into the floor pan rail, and double sided tape and/or rivets to secure top edge of side sill into the door sill bottom edge.

Area of attachment #1: Screws into Ends of Side Sill



Factory T25 Torx Screws attach inner plastic fender well to ends of ELEVATE Side Sills (both front and rear ends of sills).

ELEVATE S40 Aerodynamic Side Sills

*Area of attachment #2:
Screws into Floor Pan Rail*



Screws or rivet bottom edge of Side Sill to floor pan rail.

ELEVATE S40 Aerodynamic Side Sills

*Area of attachment #3:
Attach to Door Sill*



Use double sided tape or rivets to secure upper edge of Side Sill to the lower door sill.

ELEVATE S40 Aerodynamic Trunk Spoiler

Fit the ELEVATE part to the vehicle before painting. The ELEVATE Trunk Spoiler attaches using double sided tape. Make sure painted surface on trunk lid is free of wax and grease. Always pre-fit the Trunk Spoiler to the trunk to ensure a proper fit. Some sanding and shaping may be required for an optimal fit. Optional additional securing can be done by utilizing existing threaded inserts in the Trunk Spoiler. Drilling of the underside of the trunk lid is necessary for this optional step.

