

ELEVATE

Engine Mount Bushing Installation - Round

Tools needed:

- 14mm Socket with Ratchet
- 15mm Combination Wrench
- 18mm Combination Wrench
- Punch and/or Large Screwdriver
- Hammer

1. Remove the cross bar connecting the two strut towers and the upper engine mount. Locate the two bolts at the ends of the cross bar and remove using a 14mm socket and ratchet. Remove both bolts from each strut tower.



2. Remove the through bolt which connects the cross bar to the engine mount bushing. The bolt is 18mm on one side and 15mm on the other or 18mm on both sides.



3. Remove the cross bar and set aside.

4. Using a large screwdriver or suitable punch, drive out the stock rubber bushing by striking the perimeter of the bushing where the bushing meets the aluminum housing. The rubber bushing has a plastic sleeve around it. Completely remove the rubber bushing, leaving the aluminum housing with an empty hole.

5. Insert the two ELEVATE Engine Mount Bushing urethane halves and metal collar.

6. Reinstall cross bar and tighten all five bolts.

7. Check tightness of all five bolts after driving for 60 miles (100km).